



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

Revision: 14.03.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: **Lotpaste SP15-63S4**

1.2 Relevant identified uses of the substance or mixture and uses advised against

- Technical function soldering
- Application of the substance / the mixture Brazing alloy

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:
Stannol GmbH & Co. KG
Haberstrasse 24
D-42551 Velbert

+49 (0) 2051 3120 332
sdb@stannol.de

Further information obtainable from: Product Safety Department

1.4 Emergency telephone number:
8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

National Poisons Information Service
+44 121 507 4123

Members of the public seeking specific information on poisons should contact:
In England and Wales: NHS 111 - dial 111
In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Skin Sens. 1	H317	May cause an allergic skin reaction.
Repr. 1A	H360FD-H362	May damage fertility. May damage the unborn child. May cause harm to breast-fed children.
STOT RE 1	H372	Causes damage to the central nervous system, the kidneys and the blood through prolonged or repeated exposure.
Aquatic Acute 1	H400	Very toxic to aquatic life.
Aquatic Chronic 1	H410	Very toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

Hazard pictograms



GHS07 GHS08 GHS09

Signal word Danger

Hazard-determining components of labelling:

lead powder [particle diameter < 1 mm]
Rosin

Hazard statements

H317 May cause an allergic skin reaction.
H360FD-H362 May damage fertility. May damage the unborn child. May cause harm to breast-fed children.
H372 Causes damage to the central nervous system, the kidneys and the blood through prolonged or repeated exposure.
H410 Very toxic to aquatic life with long lasting effects.



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

Revision: 14.03.2023

Trade name: Lotpaste SP15-63S4

(Contd. of page 1)

Precautionary statements

- P201 Obtain special instructions before use.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P263 Avoid contact during pregnancy and while nursing.
- P270 Do not eat, drink or smoke when using this product.
- P280 Wear protective gloves / eye protection / face protection.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P391 Collect spillage.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:

- EUH201A Warning! Contains lead.
- Restricted to professional users.

2.3 Other hazards**Results of PBT and vPvB assessment**

- PBT:** Not applicable.
- vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients**3.2 Mixtures**

- Description:** Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 7439-92-1	lead powder [particle diameter < 1 mm]	10 - 35%
EINECS: 231-100-4	Repr. 1A, H360FD-H362; STOT RE 1, H372 Aquatic Chronic 1, H410 EUH201A Specific concentration limit: Repr. 1A; H360D: C ≥ 0.03 %	
CAS: 8050-09-7	Rosin	2 - 9%
EINECS: 232-475-7	Skin Sens. 1, H317	
CAS: 7440-22-4	Silver (Powder <0.0001mm)	≤ 1%
EINECS: 231-131-3	Aquatic Acute 1, H400 (M=1000); Aquatic Chronic 1, H410 (M=100)	

SVHC

- CAS: 7439-92-1 lead powder [particle diameter < 1 mm]

- Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures**4.1 Description of first aid measures****General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- After eye contact:** Rinse opened eye for several minutes under running water.

- After swallowing:** If symptoms persist consult doctor.

- 4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

- 4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

Revision: 14.03.2023

Trade name: Lotpaste SP15-63S4

(Contd. of page 2)

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Wear protective clothing.
- **6.2 Environmental precautions:**
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
- **Information about fire - and explosion protection:** Keep respiratory protective device available.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep container tightly sealed.
- **Storage class:** 6.1 C
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
CAS: 7439-92-1 lead powder [particle diameter < 1 mm]
BOELV (EU) Long-term value: 0.15 mg/m³
as Pb
- **CAS: 8050-09-7 Rosin**
WEL (Great Britain) Short-term value: 0.15 mg/m³
Long-term value: 0.05 mg/m³
Sen
- **CAS: 7440-22-4 Silver (Powder <0.0001mm)**
WEL (Great Britain) Long-term value: 0.1 mg/m³
IOELV (EU) Long-term value: 0.1 mg/m³
- **Additional information:** The lists valid during the making were used as basis.

(Contd. on page 4)
GB



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

Revision: 14.03.2023

Trade name: Lotpaste SP15-63S4

(Contd. of page 3)

- **8.2 Exposure controls**
- **Appropriate engineering controls** No further data; see item 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Store protective clothing separately.
- **Respiratory protection:**
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.
Filter A/P2
- **Hand protection**



Protective gloves

Rubber gloves

Synthetic rubber gloves

To avoid skin problems reduce the wearing of gloves to the required minimum.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye/face protection** Safety glasses

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Physical state** Solid
- **Colour:** Grey
- **Odour:** Mild
- **Odour threshold:** Not determined.
- **Melting point/freezing point:** 179 °C
- **Boiling point or initial boiling point and boiling range** 274 °C
- **Flammability** Not determined.
- **Lower and upper explosion limit**
- **Lower:** Not determined.
- **Upper:** Not determined.
- **Flash point:** 124 °C
- **Decomposition temperature:** Not determined.
- **pH** Not applicable.
- **Viscosity:**
- **Kinematic viscosity** Not applicable.
- **Dynamic:** Not applicable.

(Contd. on page 5)

GB



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

Revision: 14.03.2023

Trade name: Lotpaste SP15-63S4

(Contd. of page 4)

· Solubility	
· water:	Insoluble.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure:	Not applicable.
· Density and/or relative density	
· Density at 20 °C:	4.76 g/cm ³
· Relative density	Not determined.
· Vapour density	Not applicable.
· 9.2 Other information	
· Appearance:	
· Form:	Pasty
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
· Change in condition	
· Evaporation rate	Not applicable.
· Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Reproductive toxicity** May damage fertility. May damage the unborn child. May cause harm to breast-fed children.

(Contd. on page 6)

GB



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

Revision: 14.03.2023

Trade name: Lotpaste SP15-63S4

(Contd. of page 5)

- **STOT-repeated exposure**
Causes damage to the central nervous system, the kidneys and the blood through prolonged or repeated exposure.
- **11.2 Information on other hazards**
- **Endocrine disrupting properties**
None of the ingredients is listed.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Remark:** Very toxic for fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water
Do not allow product to reach ground water, water course or sewage system, even in small quantities.
Danger to drinking water if even extremely small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Very toxic for aquatic organisms

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

- **14.1 UN number or ID number**
- **ADR, IMDG, IATA** UN3077
- **14.2 UN proper shipping name**
- **ADR** 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (lead powder [particle diameter < 1 mm])
- **IMDG** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (lead powder [particle diameter < 1 mm], Silver (Powder <0.0001mm)), MARINE POLLUTANT
- **IATA** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (lead powder [particle diameter < 1 mm])

(Contd. on page 7)
GB



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

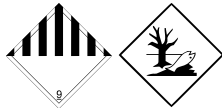
Revision: 14.03.2023

Trade name: Lotpaste SP15-63S4

(Contd. of page 6)

· **14.3 Transport hazard class(es)**

· **ADR, IMDG, IATA**



· **Class**
· **Label**

9 Miscellaneous dangerous substances and articles.
9

· **14.4 Packing group**

· **ADR, IMDG, IATA**

III

· **14.5 Environmental hazards:**

· **Marine pollutant:**

Symbol (fish and tree)

· **Special marking (ADR):**

Symbol (fish and tree)

· **Special marking (IATA):**

Symbol (fish and tree)

· **14.6 Special precautions for user**

Warning: Miscellaneous dangerous substances and articles.

· **Hazard identification number (Kemler code):**

90

· **EMS Number:**

F-A,S-F

· **Stowage Category**

A

· **Stowage Code**

SW23 When transported in BK3 bulk container, see 7.6.2.12 and 7.7.3.9.

· **14.7 Maritime transport in bulk according to IMO instruments**

Not applicable.

· **Transport/Additional information:**

· **ADR**

· **Limited quantities (LQ)**

5 kg

· **Excepted quantities (EQ)**

Code: E1

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 1000 g

· **Transport category**

3

· **Tunnel restriction code**

(-)

· **IMDG**

· **Limited quantities (LQ)**

5 kg

· **Excepted quantities (EQ)**

Code: E1

Maximum net quantity per inner packaging: 30 g

Maximum net quantity per outer packaging: 1000 g

· **UN "Model Regulation":**

UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (LEAD POWDER [PARTICLE DIAMETER < 1 MM]), 9, III

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the GB CLP regulation.

· **Hazard pictograms**



GHS07

GHS08

GHS09

(Contd. on page 8)

GB



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

Revision: 14.03.2023

Trade name: Lotpaste SP15-63S4

(Contd. of page 7)

- **Signal word** Danger
- **Hazard-determining components of labelling:**
lead powder [particle diameter < 1 mm]
Rosin
- **Hazard statements**
H317 May cause an allergic skin reaction.
H360FD-H362 May damage fertility. May damage the unborn child. May cause harm to breast-fed children.
H372 Causes damage to the central nervous system, the kidneys and the blood through prolonged or repeated exposure.
H410 Very toxic to aquatic life with long lasting effects.
- **Precautionary statements**
P201 Obtain special instructions before use.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P263 Avoid contact during pregnancy and while nursing.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves / eye protection / face protection.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P391 Collect spillage.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **Seveso category** E1 Hazardous to the Aquatic Environment
- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 100 t
- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 200 t
- **National regulations:**
- **Substances of very high concern (SVHC) according to UK REACH**
CAS: 7439-92-1 lead powder [particle diameter < 1 mm]
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
H317 May cause an allergic skin reaction.
H360FD May damage fertility. May damage the unborn child.
H362 May cause harm to breast-fed children.
H372 Causes damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
EUH201A Warning! Contains lead.
- **Department issuing SDS:** Product Safety Department
- **Contact:** Hr. Dörr
- **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Skin Sens. 1: Skin sensitisation – Category 1
Repr. 1A: Reproductive toxicity – Category 1A
STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

(Contd. on page 9)

GB



STANNOL

Page 9/9

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 14.03.2023

Version number 3.7 (replaces version 3.6)

Revision: 14.03.2023

Trade name: Lotpaste SP15-63S4

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

(Contd. of page 8)

GB